

Date: Friday, 18/07/2008 10:50:19 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CUP  
 Job Number : 40613  
 Estimate Number : 13106  
 P.O. Number :  
 This Issue : 18/07/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D30093  
 First Issue : / / Type : MACHINED PARTS Drawing Number : D3009 REV B  
 Previous Run : 37489 Project Number : N/A  
 Material :  
 Due Date : 31/07/2008 Qty: 50 Um: Each  
 Written By :  
 Checked & Approved By : JUL 08.7.18  
 Comment : Est. A 07.12.18 new issue EC  
 Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified  
 by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R1000 304 round bar 1.00



Comment: Qty.: 0.0503 f(s)/Unit Total : 2.5148 f(s)  
 304/316 SS ROUND BAR  
 Material: AISI304/316 SS 1.00" Ø Round Bar  
 (M304R1000)  
 Batch: M105496

50

mmx 08/07/19

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009  
 FOLIO REV: A  
 DWG REV: B

50

2-DEBURR AS REQUIRED

mmx 08/07/19

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmx 08/07/19

50

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

mmx 08/07/30

50

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: 59

8/7/31

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

Job Number: 40613

Part Number: D30093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/01 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*[Signature]* 08/08/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

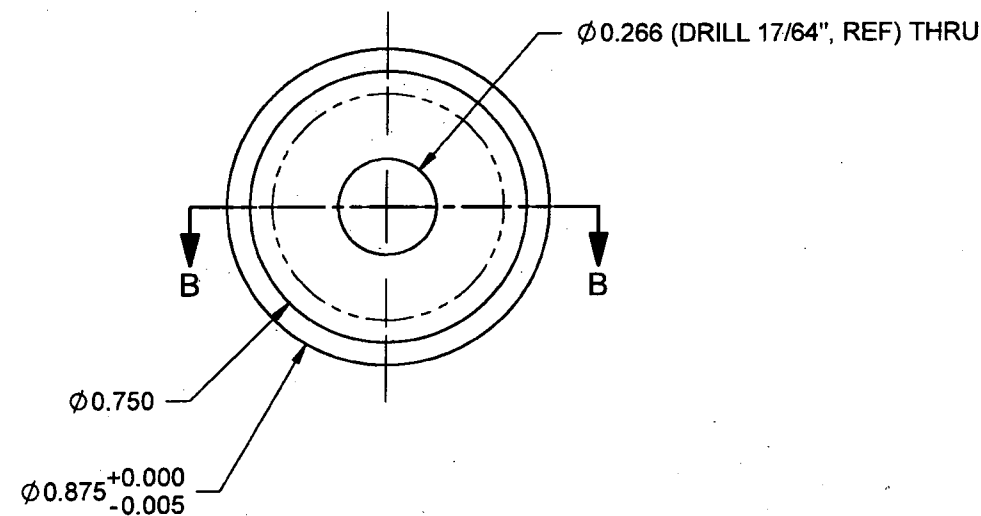
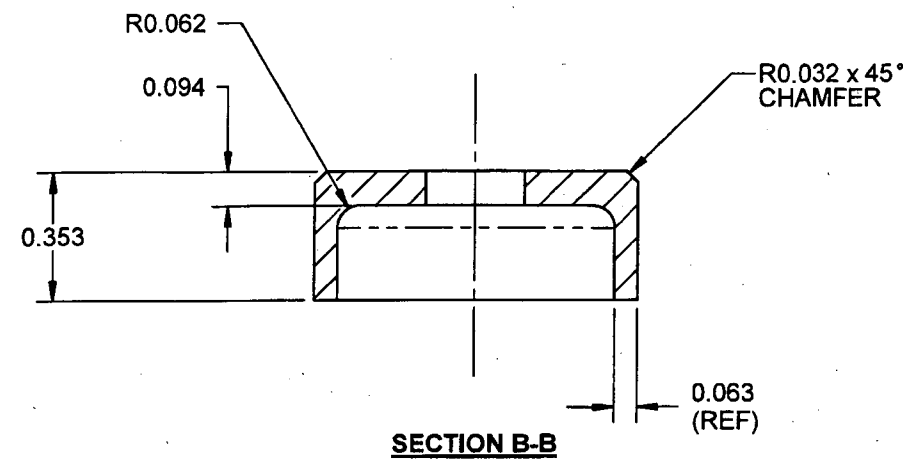
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D3009-3 CUP**

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3009	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUP	2:1
DATE	07.12.12	COPYRIGHT © 2001 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

**RELEASE**  
08-01-07-10

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WITHOUT NOTICE  
WORK ORDER  
NO. 40613